

## PLA Matte

## Description

PLA MATT is an easy to print variant on the everyday material PLA, with an aesthetical matt effect. Its surface diffuses light to give it a matt look and creates a rough feeling. This material can be printed on most common printers and has a reliable bed adhesion to most common build plate materials.

		Test Method	Typical Value
Physical Properties	Specific Gravity	ISO 1183	1.38 g/cc

		Test Method	Typical Value
Mechanical Properties	Impact Strength	ISO 179	3.9 kJ/m2
	Tensile Strength	ISO 527	46.6 Mpa
	Strain at Yield	ISO 527	2.1%
	MFR 210°C/2,16 kg	ISO 1133	14 gr/10 min
	E-Modulus	ISO 527	3973 Mpa

		Test Method	Typical Value
Thermal Properties	Printing Temperature	Filamentive	215±10°C

Filament Specifications	Diameter	Tolerance	Roundness
	1.75mm	± 0.05mm	>95%
	2.85mm	± 0.05mm	>95%